## THE ATOMIZATION OF A LIQUID BY A RAPID

### GAS FLOW

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In calculating the sedimentation of dust on the drops formed by the atomization of a liquid in a rapid gas flow, the most probable drop size  $2r_m$  should be used rather than the Sauter diameter  $D_0$ .

In considering the coagulation of solid particles with drops of liquid -a question which arises when designing or investigating systems for removing dust from gases, such as Venturi tubes - it is essential to know the character of the distribution function describing the behavior of the drops formed in the atomization of a liquid by a rapid gas flow. The drop-size distribution function used at the present time [1, 2] is

$$f(r)dr = ar^{p}\exp\left(-br^{q}\right)dr.$$
(1)

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However, the use of a function of this kind for an exact solution of the coagulation problem involves complex calculations; when solving such problems it is therefore customary to consider the interaction of solid particles with drops of one specific diameter. The drop diameter universally chosen [3-6] is that of Sauter

 $D_{0} = \frac{\int_{0}^{\infty} d^{3}f(d) dd}{\int_{0}^{\infty} d^{2}f(d) dd},$  (2)

this is related to the relative velocity of the gas and the liquid injected into it and to the specific consumption of water in the following manner [1]:

$$D_0 = 10^{-6} \left( \frac{4810}{|v_g^0 - v_d^0|} + 28.8 \, m_d^{0^{1.5}} \right). \tag{3}$$

The solution of the problem on the basis of one characteristic size is justified by the fact that the drop distribution function has a sharp maximum; however, the choice of the Sauter diameter to represent this characteristic size for computing purposes is inappropriate. Actually, at the point  $D_0$ , it is not the function (1) which takes a maximum value, but the drop-mass distribution, and then only for q = 1, whereas in calculations of the coagulation process the size for which the drop-size distribution function (1) reaches a maximum value ought strictly to be used.

It is clear that the size of the drops most prevalent in the distribution may be found from the condition

 $\frac{\partial f(r_m)}{\partial r} = 0. \tag{4}$ 

In order to determine the value of  $r_m$  in terms of  $v_g^0$ ,  $v_d^0$ , and  $m_d^0$  we first find the relation between these quantities and the parameters of the function (1).

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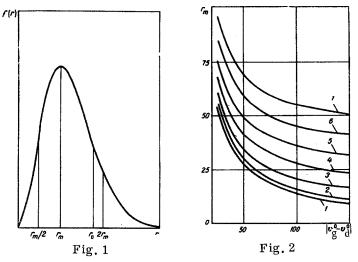


Fig. 1. Drop-size distribution function according to the formula  $f(r) = ar^2 \exp(-br^{1.5})$ .

Fig. 2. Dependence of the most probable drop radius  $r_m(\mu)$  on the relative velocity of the gas and drops  $|v_g^0 - v_d^0|$  (m/sec) and the specific flow of water  $m_d^0 (kg/m^3)$ : 1)  $m_d^0 \le 0.25$ ; 2)  $m_d^0 = 0.5$ ; 3) 1; 4) 1.5; 5) 2; 6) 2.5; 7) 3.

Calculating (2) we may write down the expression for

$$b = \left(\frac{2\Gamma\left(\frac{p+4}{q}\right)}{\Gamma\left(\frac{p+3}{q}\right)D_0}\right)^q \tag{5}$$

and then, using the normalization condition

$$\frac{4}{3}\pi a \int_{0}^{\infty} r^{p+3} \exp\left(-br^{q}\right) dr = m_{\rm d}^{0},$$
(6)

we determine

$$a = \frac{3m_{\rm d}^0 q b^{\frac{p+4}{q}}}{4\pi\rho\Gamma\left(\frac{p+4}{q}\right)} \tag{7}$$

and the concentration of the drops

$$N = \frac{a \Gamma\left(\frac{p+1}{q}\right)}{qb^{\frac{p+1}{q}}}.$$
(8)

Using Eq. (5) we now find the following from Eq. (4):

$$r_m = \left(\frac{p}{bq}\right)^{1/q} \equiv \left(\frac{p}{q}\right)^{1/q} \frac{\Gamma\left(\frac{p+3}{q}\right)}{2\Gamma\left(\frac{p+4}{q}\right)} D_0.$$
(9)

It is usually considered that p = 2; regarding the value of q, opinions differ, but the most likely value is q = 1.5-1.8 [7].

Taking q = 1.5 for subsequent calculations, from (5), (7), (8), and (9) we obtain

$$b = \frac{9}{D_0^{3/2}}, a = \frac{3m_0^0 b^4}{16\pi\rho}, N = \frac{2a}{3b^2}, r_m = 0.28 D_0 \equiv 0.56 r_0.$$
 (10)

It may be shown that the size of the overwhelming majority of the drops formed by the atomization of the liquid in a fast-moving gas flow lies within the range  $\int_{1}^{2r_m} f(\mathbf{r}) d\mathbf{r} \approx 0.8$ , i.e., 80% of all the drops have  $\frac{r_m}{2}$ .

a size differing from  $r_m$  by less than a factor of two, the number of drops with  $r < r_m/2$  being only 8% and that with  $r > 2r_m$ , 12%. Yet the value of  $D_0/2 = 1.8 r_m$ , which is used at the present time, lies almost at the edge of this range (Fig. 1).

The value of  $r_m$  appropriate for use in coagulation calculations may be determined from Eqs. (9) and (3).

The relationship for p = 2 and q = 1.5 is given in Fig. 2.

## NOTATION

r and d	radius and diameter of the drop respectively;
f(r)	drop-size distribution function;
$r_0 = D_0/2$	half the Sauter diameter;
rm	most probable drop radius;
Г	gamma function;
N	drop concentration;
ρ	density of the liquid;
$m_d^0$	mass of liquid introduced into 1 m <sup>3</sup> of gas;
${f m}^0_d \ {f v}^0_g \ {f and} \ {f v}^0_d$	initial velocities of gas and drops respectively.

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